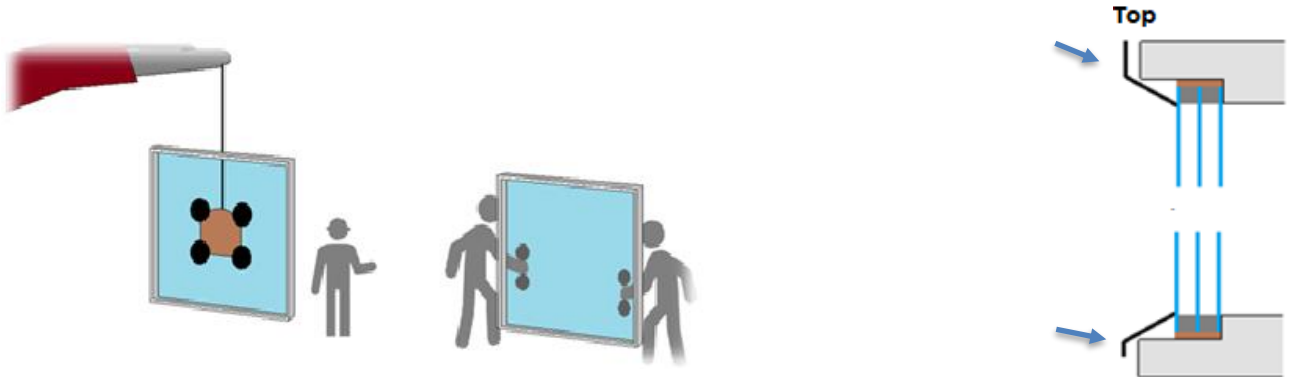
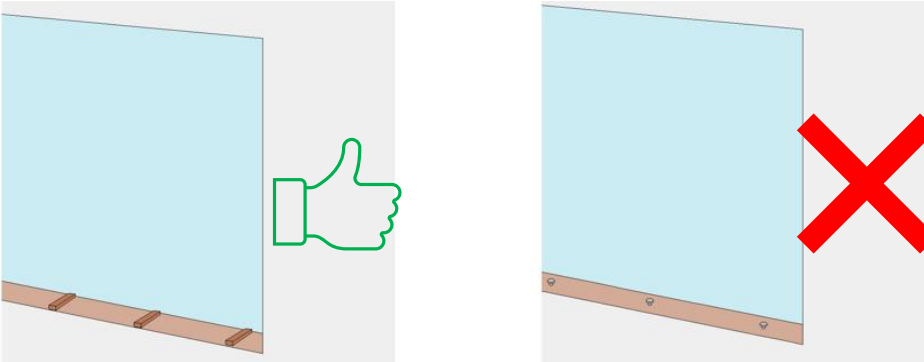


## HANDLING AND INSTALLATION OF FIXED WINDOWS

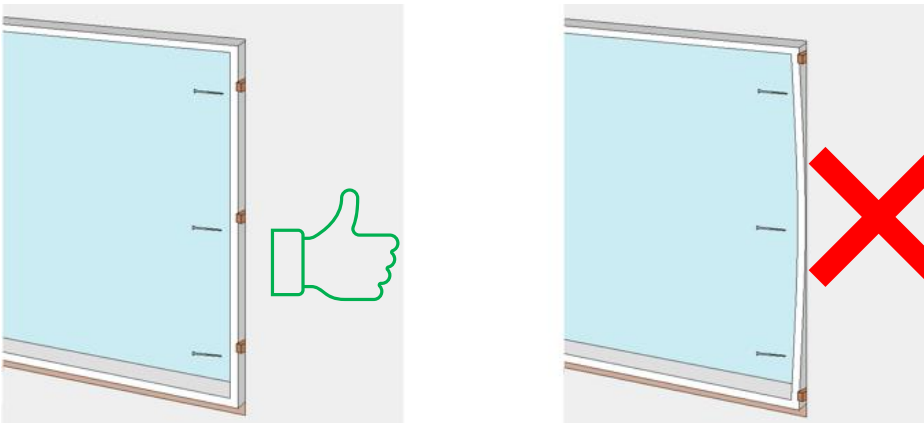
1. Lift the window using a crane with suction cups. Note that lower frame sheet is different than the side and upper sheets.



2. Use mounting, not screws, pieces at the bottom of the window.



3. Attach the window using wood screws. Remember to use installation wedges!



4. Cover the screw holes with cover plugs and insulate the window using elastic seam insulant (for example elastic urethane foam).
5. Complete installation. Fasten the water damper: Note a sufficient inclination and a sufficient distance from the front edge of the water damper to the wall to prevent water from dripping into the wall. Make sure that rainwater is not directed into the window structure from above, for example by sealing the wooden / aluminum molding.